



Your invitation to KORLOY Inc.

# RICH MILL SERIES

### RM4

(1)

8

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RM4, as a multi functional milling tool, offers economical 4 cutting edges by using innovative double-sided insert.



3 LNMX151008PNR-MM/MF

SNMX1206ANN-MM/MF 7)

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RMT

8

New latch clamping system ensures the powerful cutting force and easy to insert change.

3

SNMF1206QNN-MM/MF

### HRM

- WDKT130520ZDSR-MH
- Powerful & economic milling tool with double clamping and 3 corner-use insert.
  Revolutionary design of the cutter and the special cutting edge of the insert make superb feed rate possible when compare with conventional tools. (Max. fz3.5mm/tooth, 0.14ipt)
- HRM can cover various applications due to HRM insert size 08,10,13 and 15 line up.

HRM

FMR

H-MAX

MI

RI

M

### FMR

- FMR can cover various applications such as machining of general steel, cast iron and hardened mold steel, from roughing to finishing.
- Double contact faces between insert and seat part of cutter due to the 2-step configuration of insert provide excellent rotating-free machining.
- Insert of FMR can be used 4 to 8times and ensured full line up. (inscribed circle of insert : 05, 06, 07, 08, 10, 12, 16, 20)



RDKT1204M0-MM/MF/MA

### SPD & NPD

- New indexable drill for hole drilling and excellent chip evacuation due to specially designed flute.
- Various chip breakers & grades are available for variety of application.
- SPD Ø13mm ~ Ø22mm / NPD Ø23mm ~ Ø60mm



# THREADING



• 4 cutting-edges using insert



Same insert is available for both position of insert pocket of drill





- Chip breaker of SPD insert provides excellent chip control property due to its engineered design
- Easy & simple change of cutting edge
- Economical by using same insert at both position of insert pocket of drill
- Available SPD size : ø13mm ~ ø22mm
- Since SPD makes small-sized chip, it is effective for small size hole drilling
- How to use 4 cutting edges of NPD insert



SPMT06024-DM/DS/DA

NPMT293208-DM/DS/DR/DA



- At first, use No (), (2) edges at the outer position of insert pocket and then take
- the insert to the inner position of insert pocket of drill to use (3,4)
- Available NPD size : Ø23mm ~ Ø60mm
- Since NPD has strong cutting edge, it is suitable for big size hole drilling

### BTA

- The BTA system is a high performance drilling process typically used for deep hole making.
- This product allows depth to diameter ratios in excess of 100\*Dia.
- Tools are available with coated or uncoated carbide tip for drilling alloy steels, cast iron and stainless steels.





### LBE : 3 in 1 system

### MQL (Minimum Quantity Lubricant)

- Environmental friendly system
- Decrease coolant cost
- · Lubrication of cutting edge
- Improved chip control property (Injection of coolant directly to the cutting edge)
- Increased tool life & improved surface quality





### **Threading Insert**

- Fully un-ground insert with specially designed chip breaker for smooth chip control offers reasonable cost to satisfy customer's needs.
- Korloy un-ground threading insert secures to cutting quality as well as the performance of ground insert due to the precision cutting edges.
- ISO Metric, Partial profile 60°, Partial profile 55°



KOR!

3)

# ISO TURNING INSERT

### **VISION Series**



### VM chip breaker

 Balanced multiway convex design, it can be applied wide application range from mediumfinish to medium-roughing operations.

## HRM & FMR

### VF chip breaker

 Unique figure design in corner ensures improved chip control in extremely small depth-of-cut.



### NC3120

: New leader of steel turning



- Due to the combination of new coating layers & special treatment, excellent toughness & anti built-up edge property achieved.
- Consistence performance under variety of cutting conditions achieved.

### NC6110

: New exclusive grade for high speed turning of **cast iron** 

- Excellent hardness & toughness have been achieved due to the Al<sub>2</sub>O<sub>3</sub> coating having excellent surface quality as well as hardness.
- Consistence tool life even under internittent cutting conditions.

### **(A) KORLOY Inc.**

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